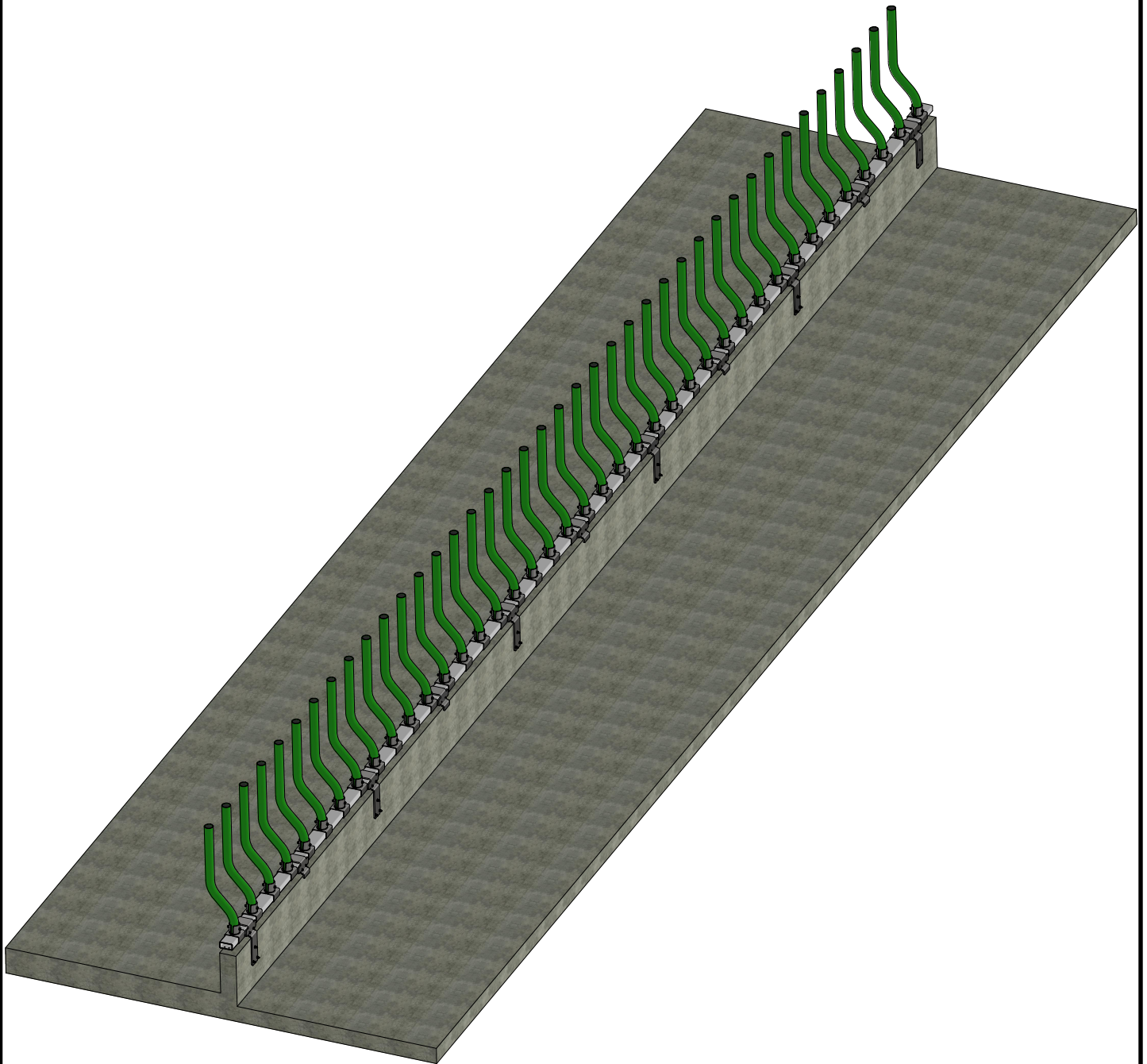
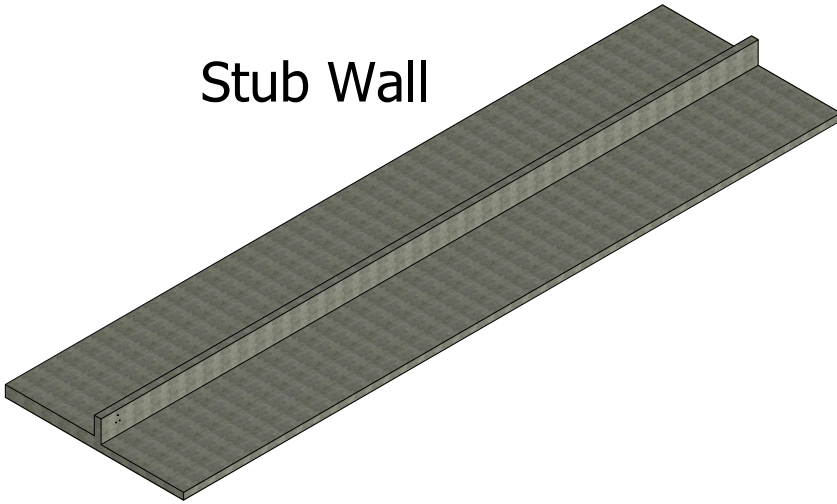


Evolve Fitting Instructions

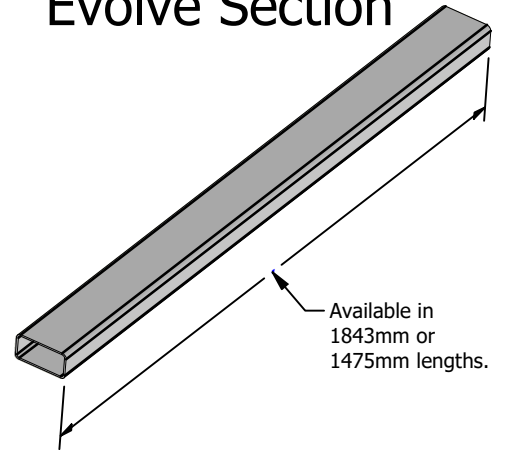


Components

Stub Wall



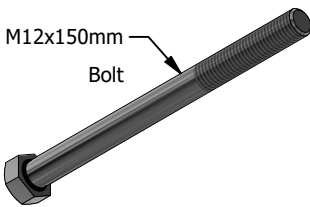
Evolve Section



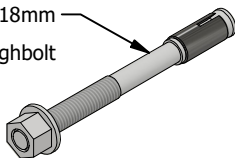
M12xLocknut



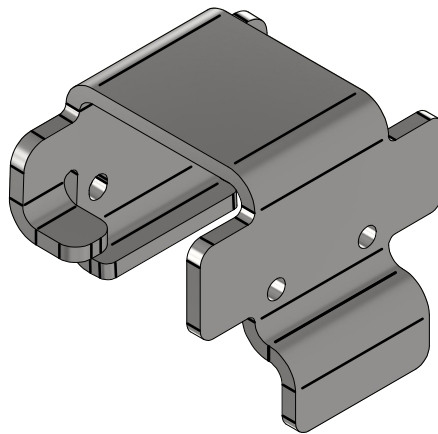
M12x150mm
Bolt



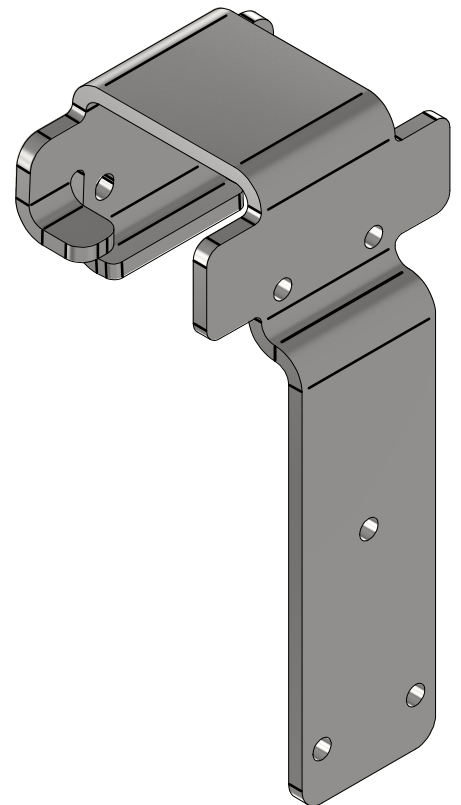
M12x118mm
Throughbolt



Joiner Bracket



Stub Wall Bracket



SDS Drill

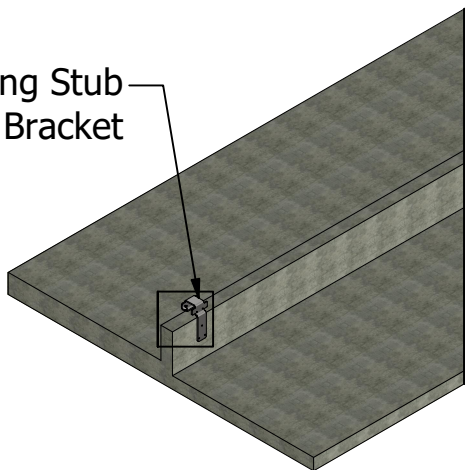


SDS M12 Masonry
Drill Bit

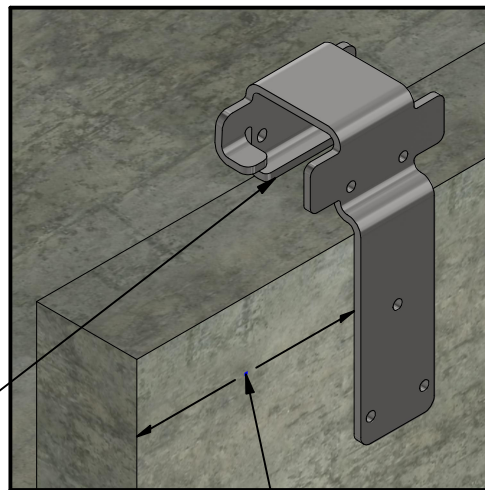
Tape Measure



Fitting Stub
Wall Bracket

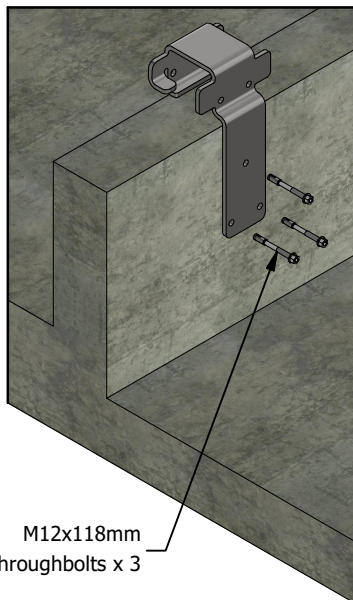
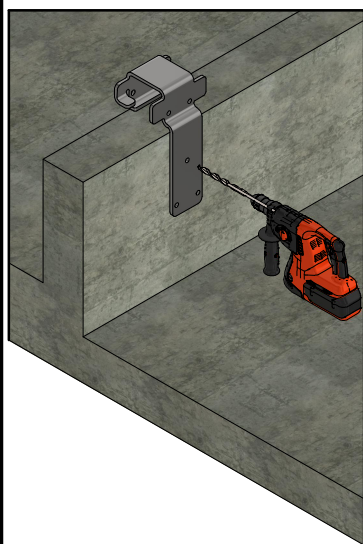


This edge must rest
on the top surface
of the Stub Wall.

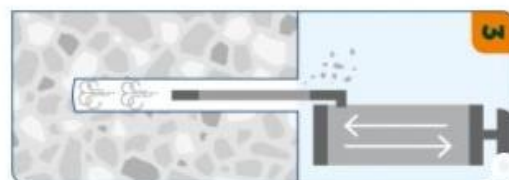
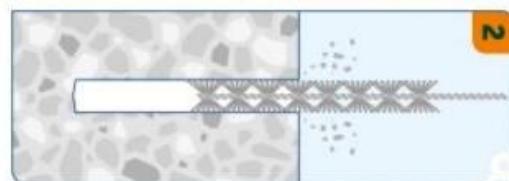


295 to 325

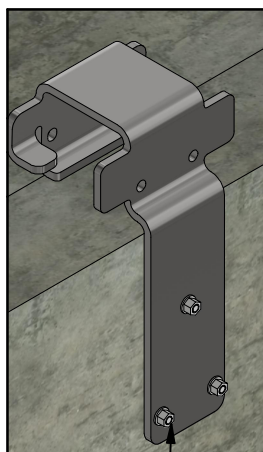
Step 1 -3



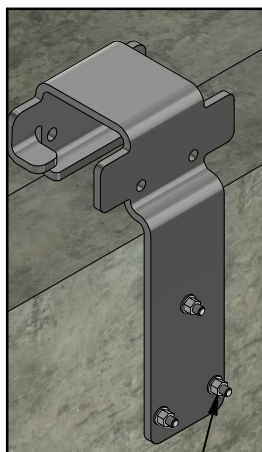
M12x118mm
Throughbolts x 3



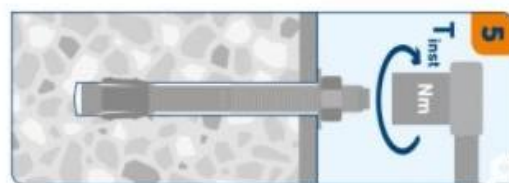
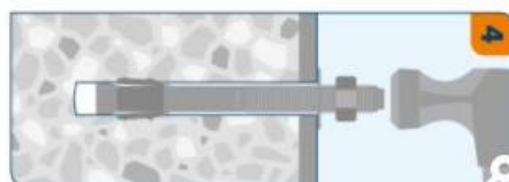
Step 4 -5

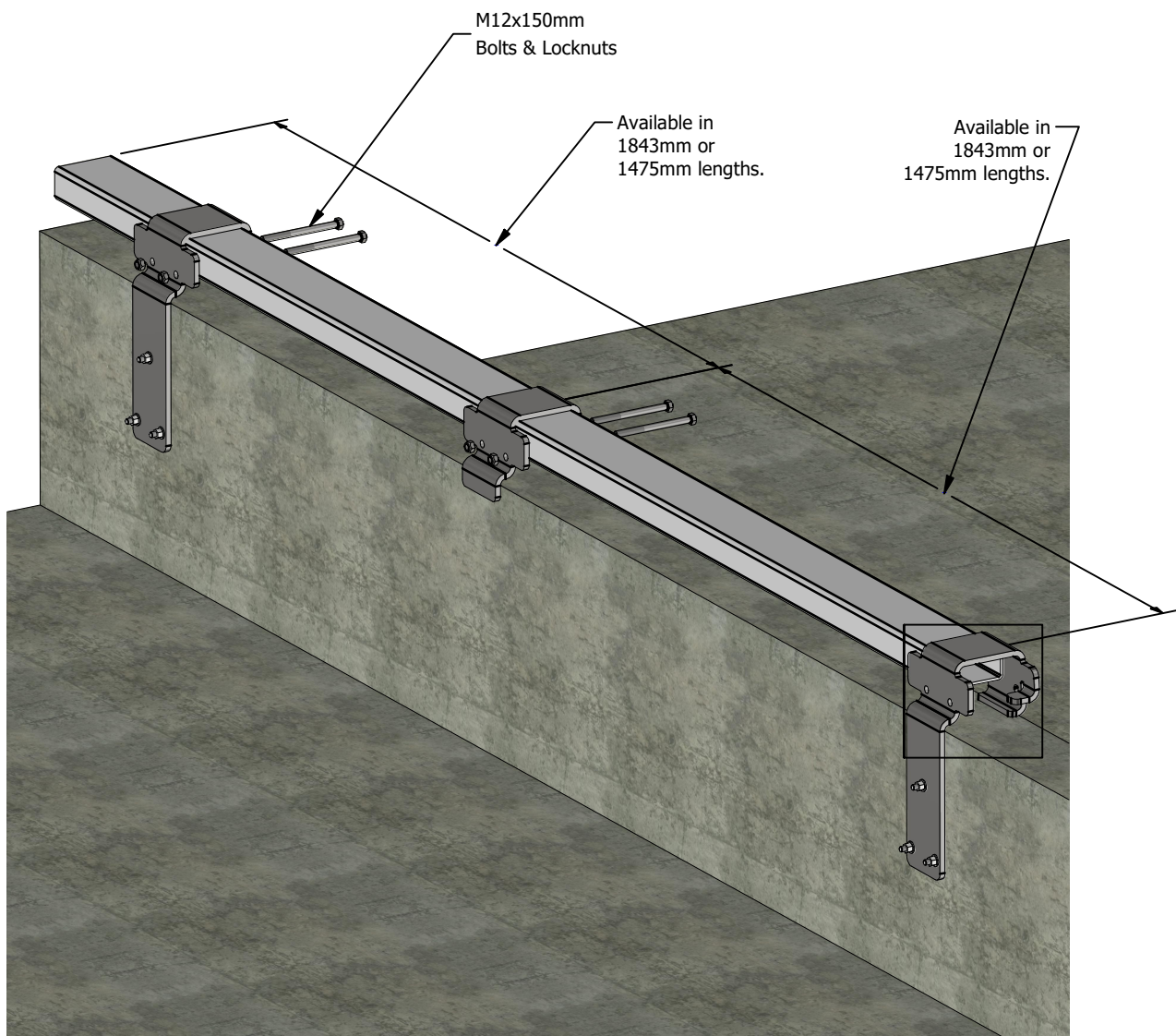


M12x118mm
Throughbolts
hammered
into place.

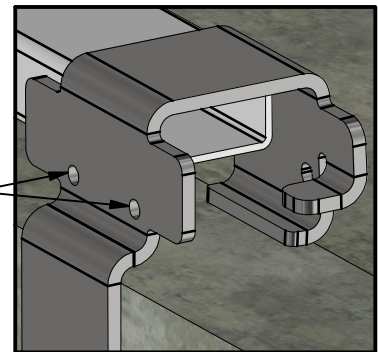


M12xNuts
tightened
appropriately.

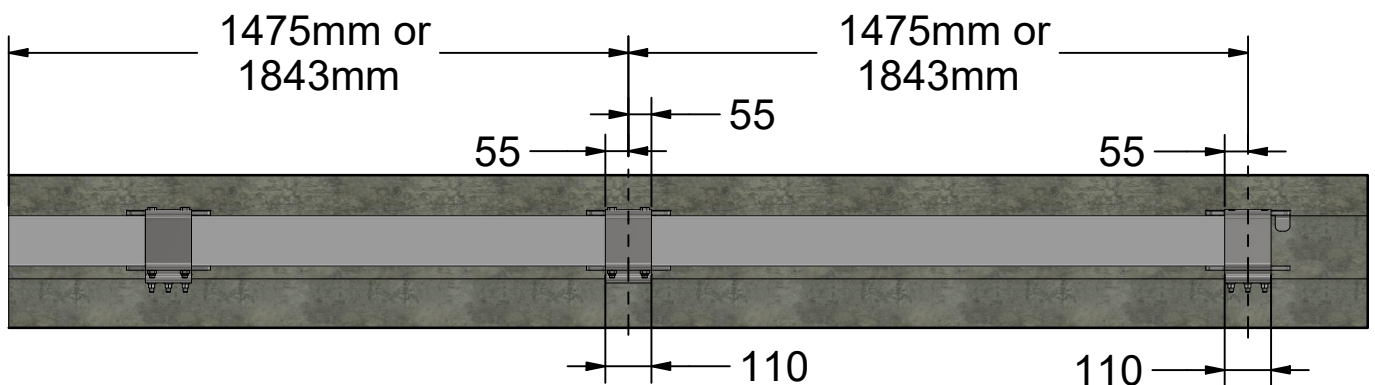


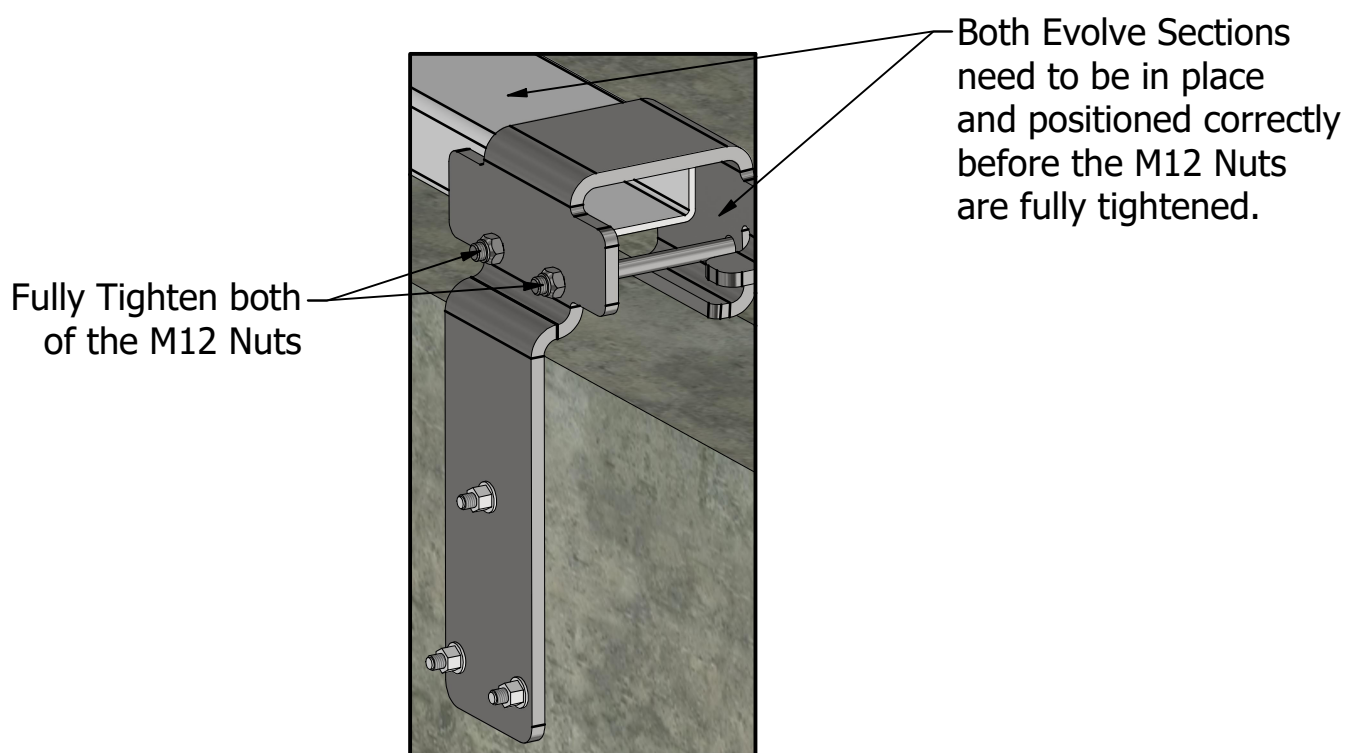
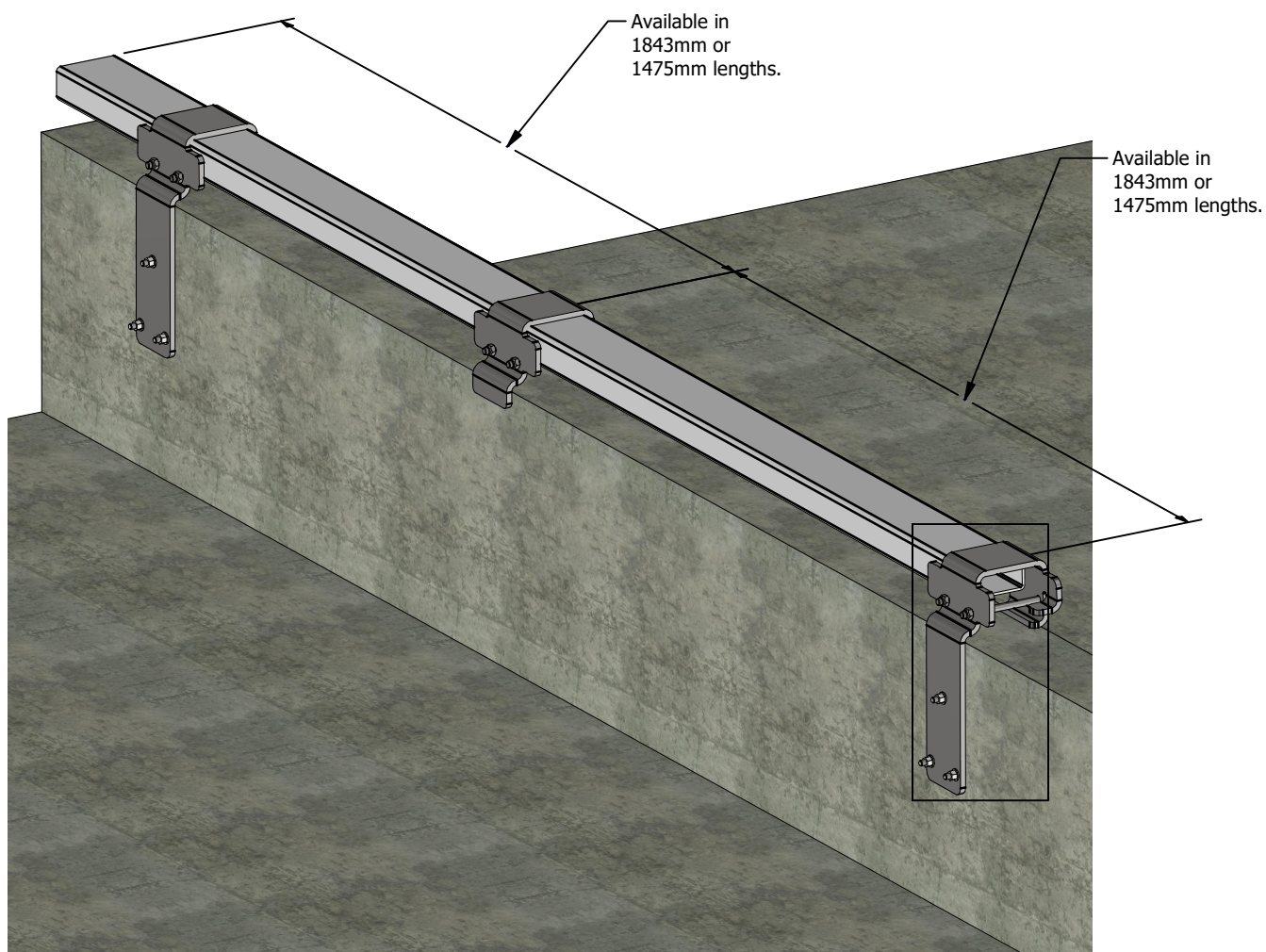


Do not put bolts through the bracket until the next Evolve section has been inserted.

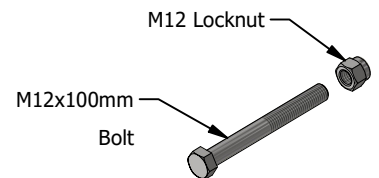
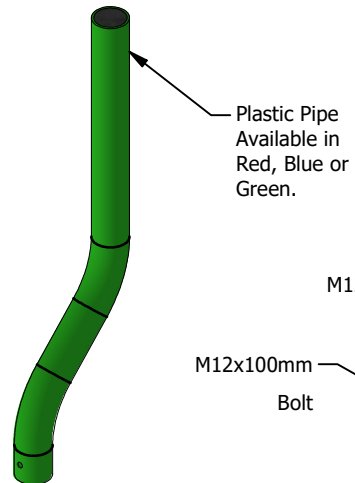
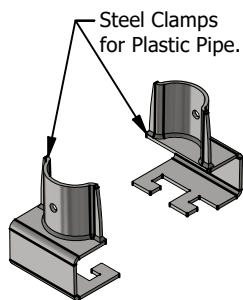
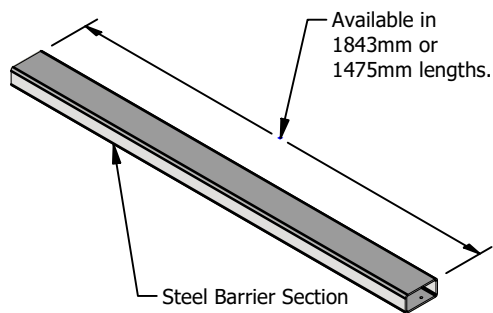


Plan View

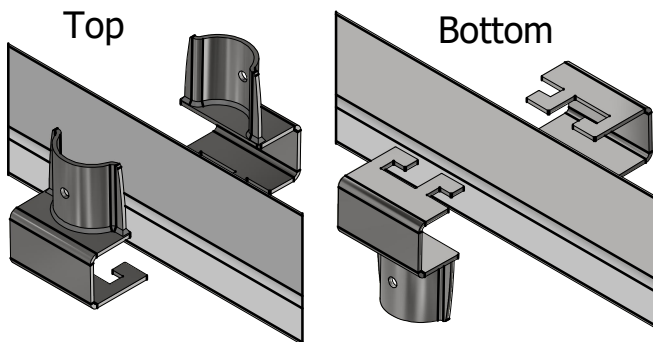




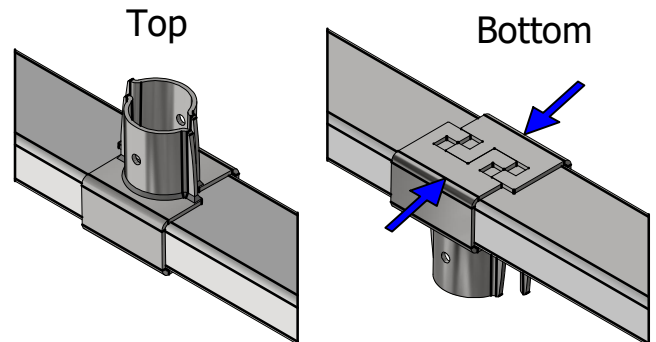
Components



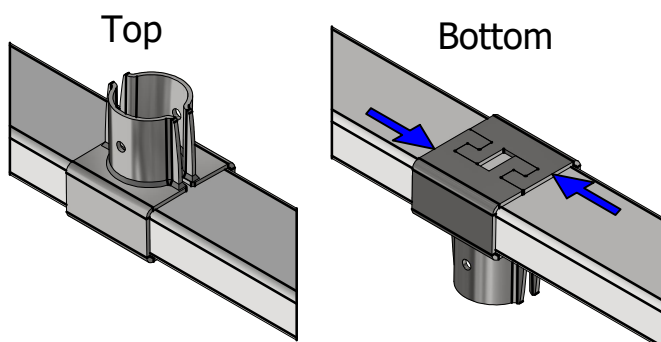
Step 1



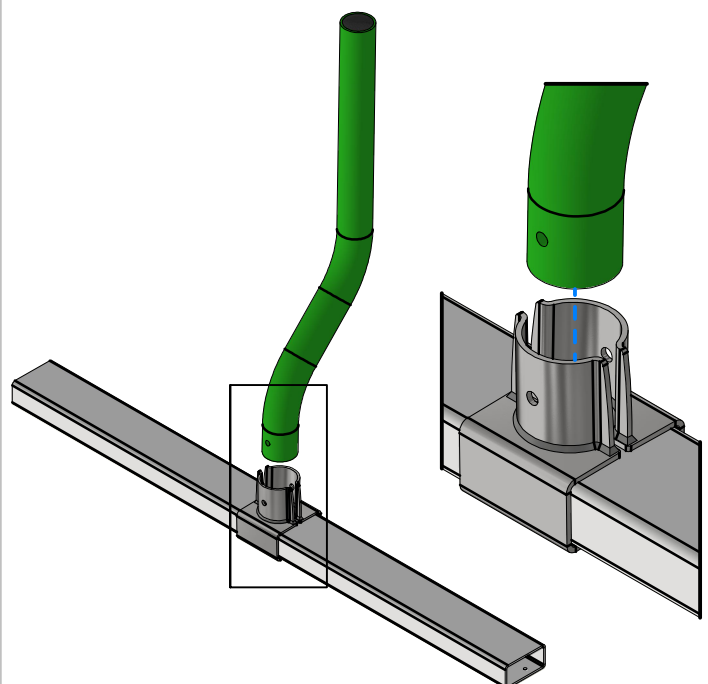
Step 2



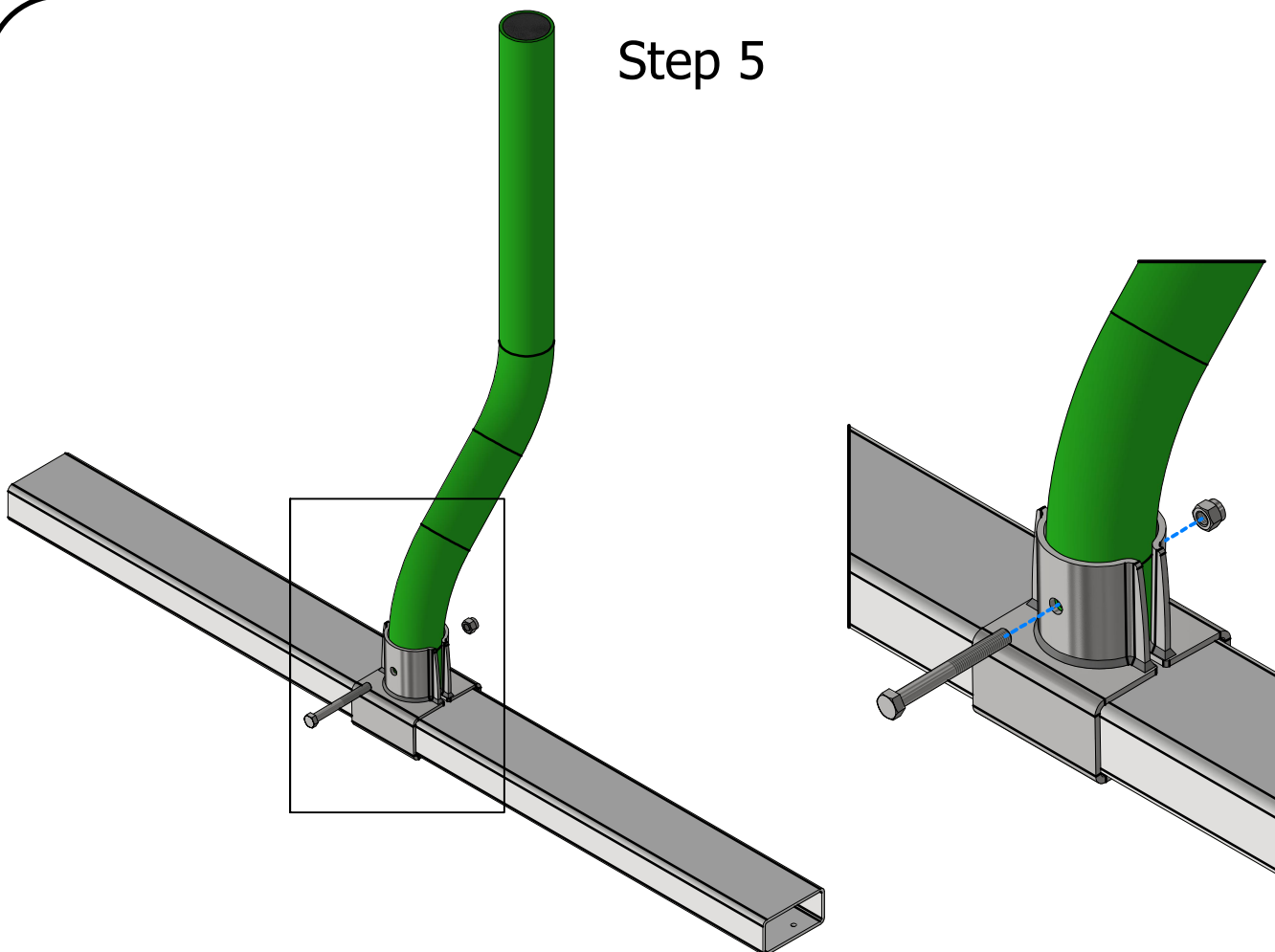
Step 3



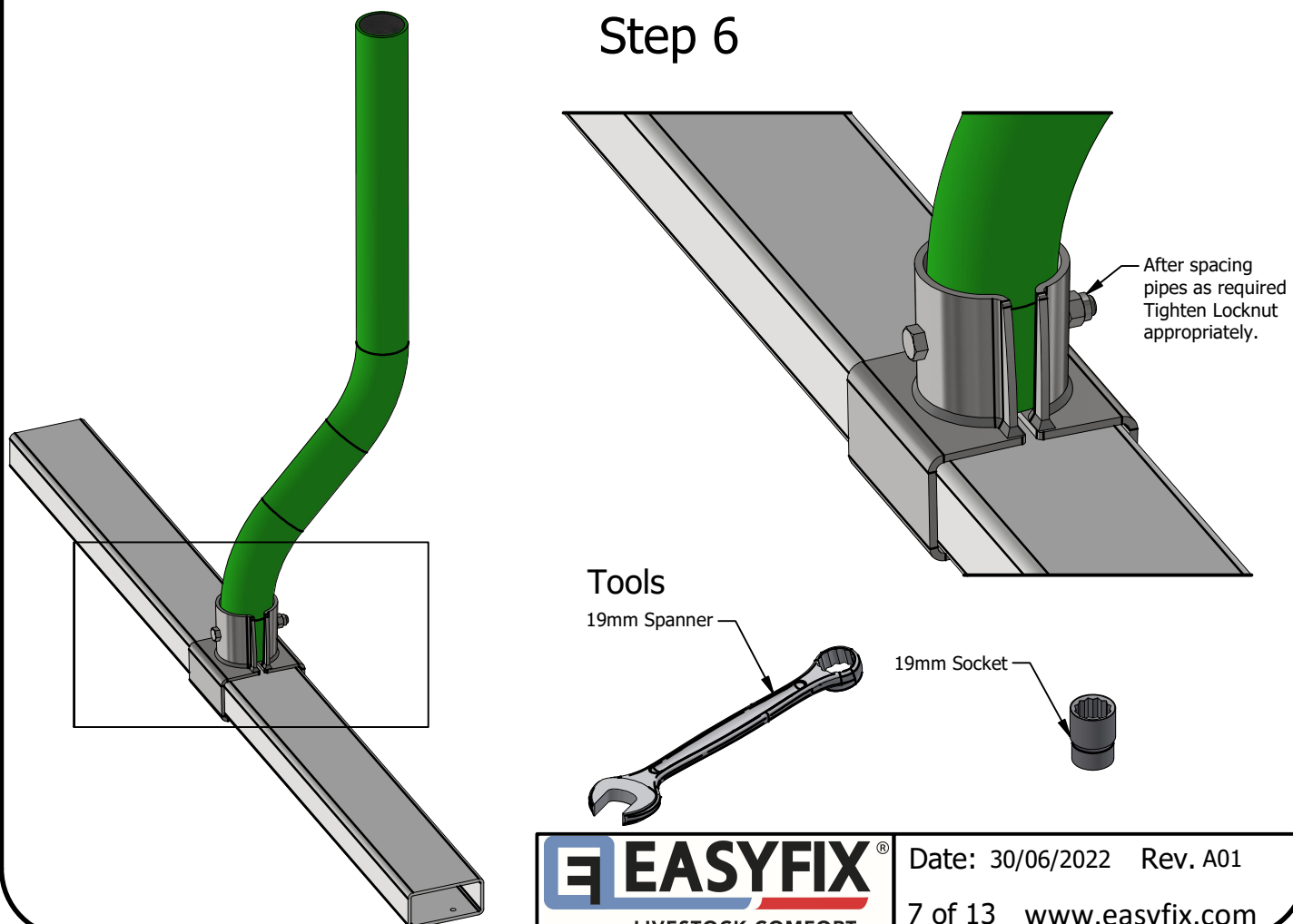
Step 4

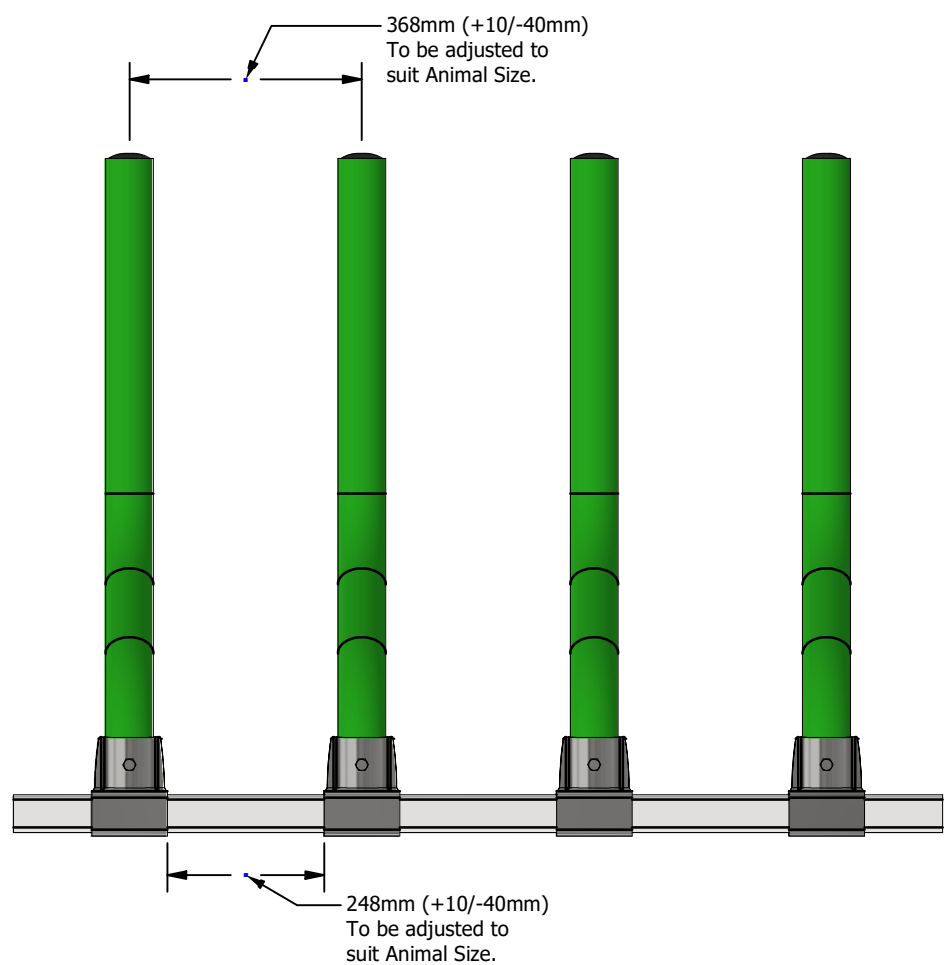
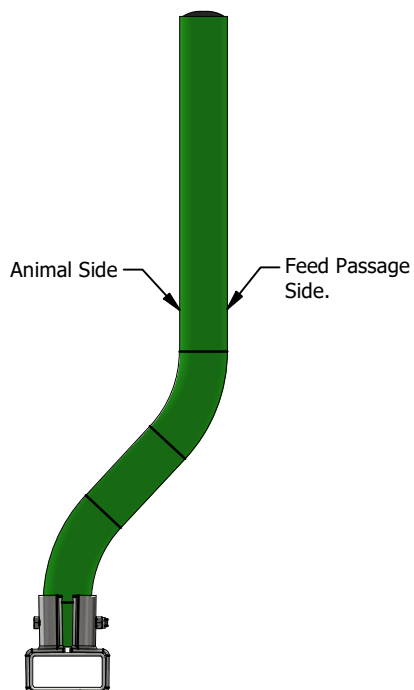
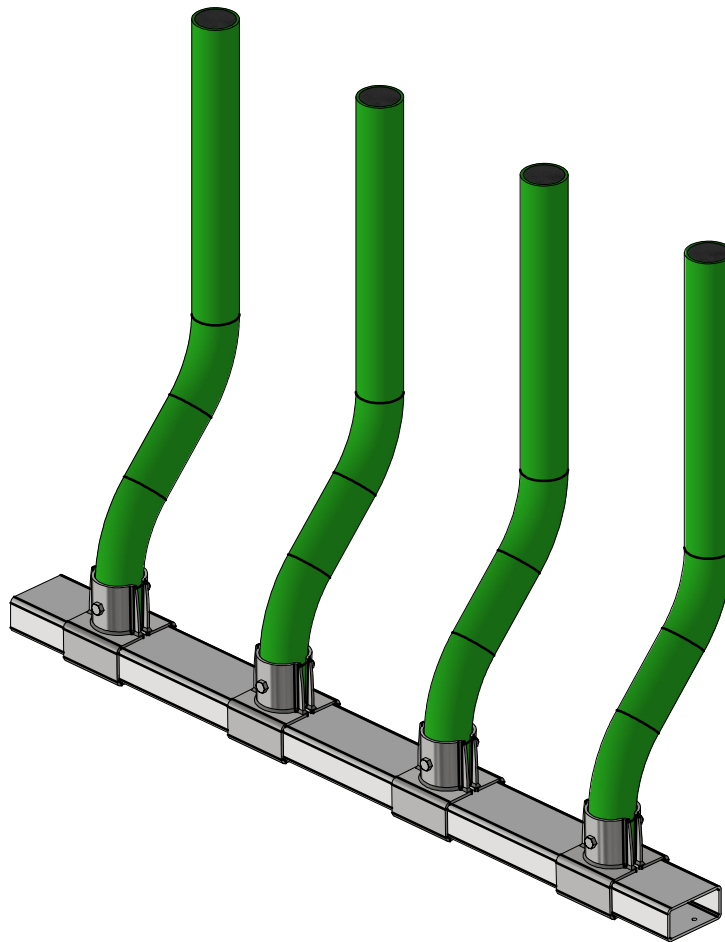


Step 5



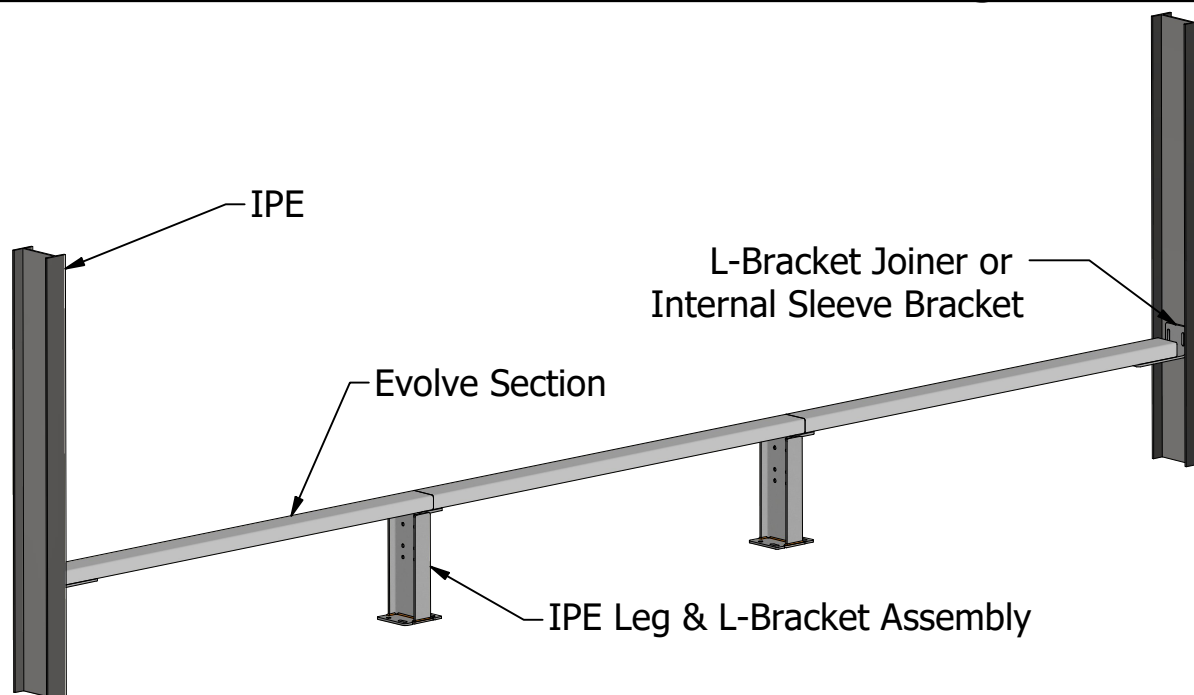
Step 6





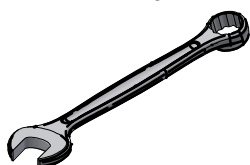
*Optional

Evolve Feed Barrier Installation Using IPE Leg



Tools

13mm Spanner
19mm Spanner



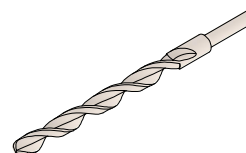
13mm Socket
19mm Socket



12mm HSS
14mm HSS



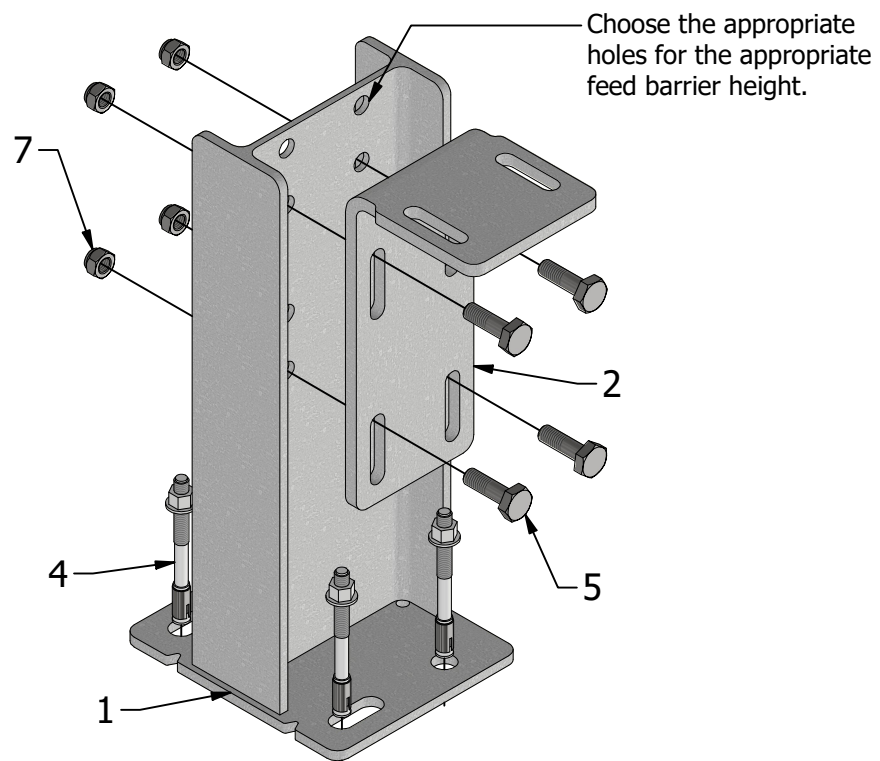
12mm SDS



Parts List

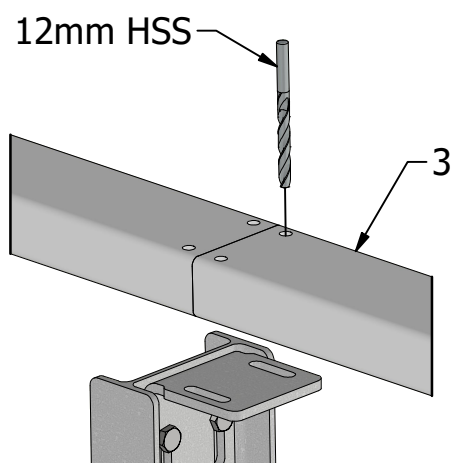
#	Component	Quantity
1	IPE Leg	1
2	IPE L-Bracket	1
3	Evolve Steel Section	2
4	M12x118mm Throughbolt	4
5	M12x50mm Bolt	4
6	M12x110mm Bolt	4
7	M12 Nut	8
8	IPE Internal Sleeve Bracket	1
9	M8 Expanding Bolt	1

Step 1 - Assemble IPE Leg & L-bracket Assembly

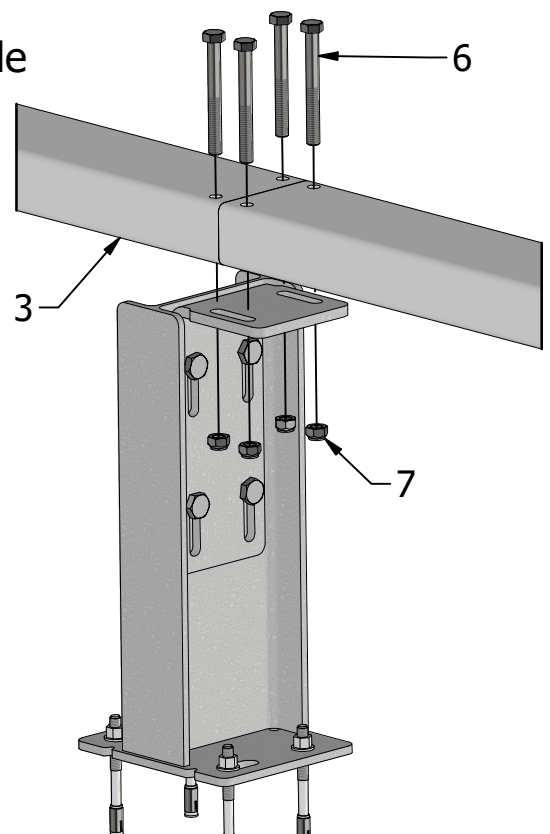


Step 2-3 - Drill Evolve Steel Section & Assemble

2. Drill Evolve Steel

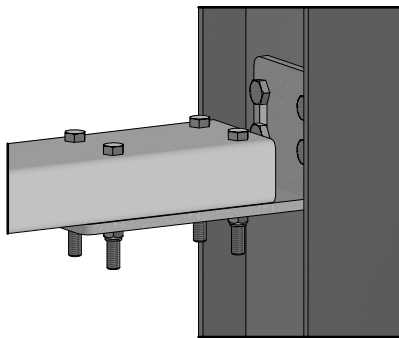


3. Assemble

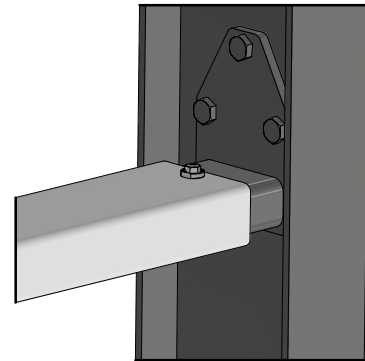


Fixing the Feed Barrier to an IPE

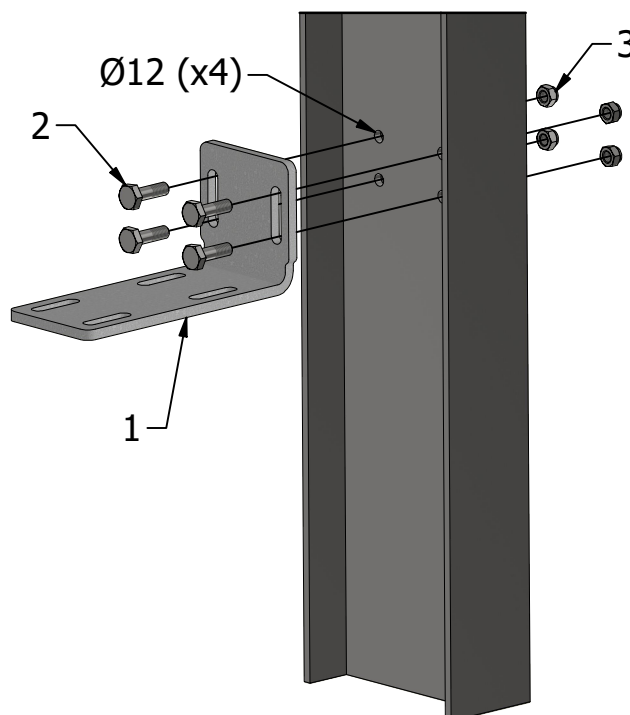
Steps 4-5 IPE L-Bracket



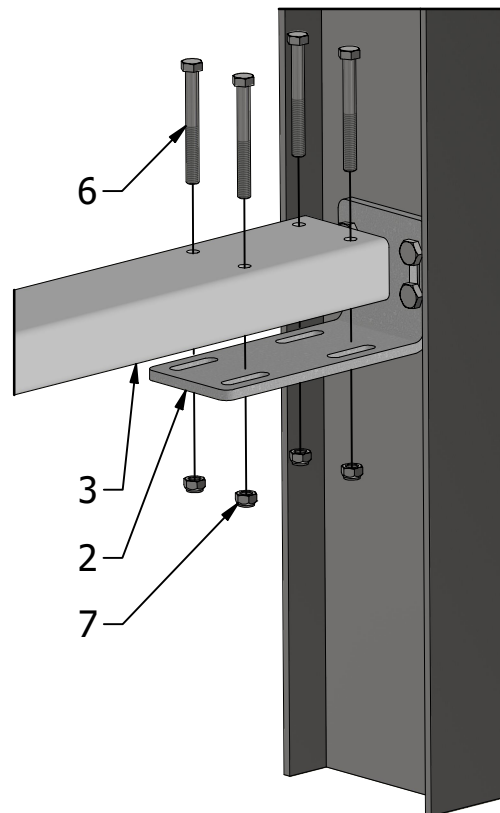
Steps 6-7 IPE Internal Sleeve Bracket



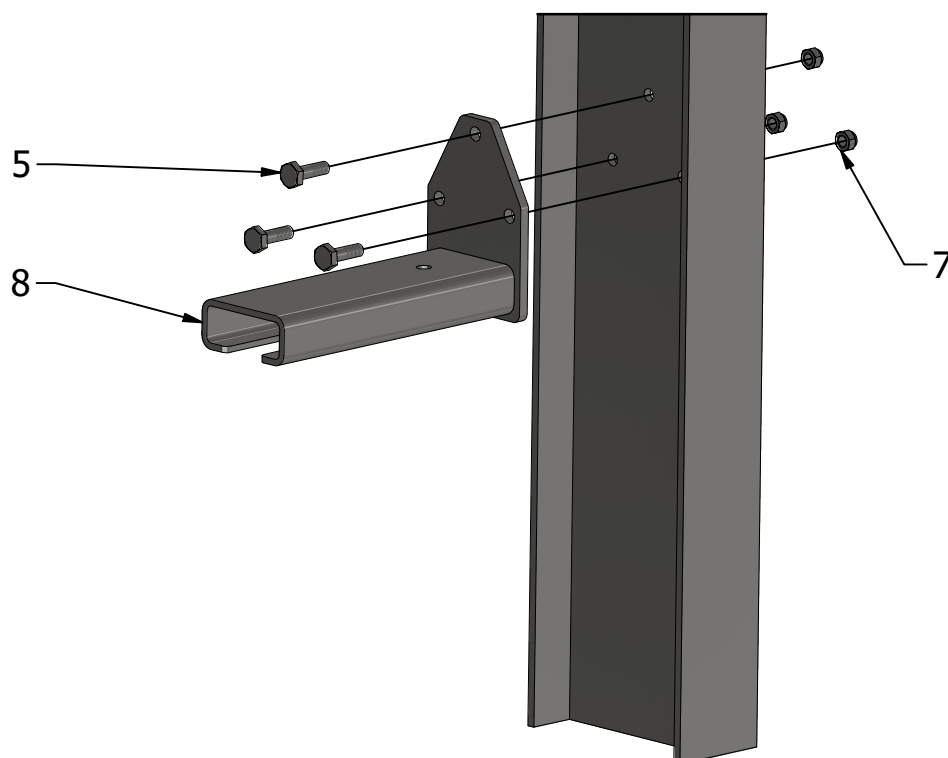
Step 4 - Mount the IPE L-Bracket



Step 5 - Fix the Evolve section to the IPE L-Bracket



Step 6 - Alternative IPE Internal Sleeve Bracket



Step 7 - Fix the Evolve section to the IPE Internal Sleeve Bracket

